

January to December 1965

# Technical parts and service information published by Ford Division to assist servicemen in Service Stations, Independent Garages and Fleets.

The complete collection of 1965 "Shop Tips" Volumes 3

All 9 Issues

**How-To Articles** 

**Reference Guides** 

Specifications



# **TSB** information

Each issue is jammed packed full of shortcuts, tips, and tricks to make repairs fast and easy.

Articles are written in plain, straight-to-the-point fashion and provide simple solutions to common problems



All 1965 issues!

FROM

FOR



Official Licensed Product of the Ford MotorCompany Covers both Car and Truck models!



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#### Ford Shop Tips – Volume 3 EAN: 978-1-60371-043-5 ISBN: 1-60371-043-4

Forel Publishing Company, LLC 3999 Peregrine Ridge Ct. Woodbridge, VA 22192

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## Note from the Editor

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# 1965 SHOP TIPS • YEARLY INDEX

TITLE	ISSUE	PAGE
A-E-60 Acrylic Enamels		10
Air Conditioner Servicing		8
Alternator Charging System Automatic Transmission—		2
1966 Service Features	October	10
Brakes—Disc Brake Pedal Adjustment Bronco—Equipment Specifications,		15
Chassis & Power Train Bronco—4 Wheel Drive Service		2
Bronco—1966 Identification Plate		10
Bronco—1966 Maintenance Schedule		32
Bronco—1966 Service Procedures Bronco—1966 Specifications &	September	22
Model Identification . Bulbs—Removal and Installation of		14
Interior Bulbs	January	12
Camshaft Removal—401, 477, 534 CID Engines	November	15
Carburetor—Ford Single Barrel Carburetor Icing—1963-64 N-Series	. Mar€h-April	4
Trucks		15
Convertible Top Servicing Crankshaft Oil Seal Replacement—		2
1952-65 Gas Engines	July-August	15
Disc Brakes—1966 Service Features		7
Distributor Cam Lubricant Distributor — 200 CID Engine		14
Specifications		15
Drive Shafts—1966 Features D.S.O.—Heavy Truck Identification Tag		9
Econoline—1961-66 Identification Plates Econoline—1966 Maintenance Schedule.		10-12 33
Econoline—1966 Service Procedures		22
Econoline—1966 Specifications & Model Identification	September	16
Electrical System—1966 Service Features		12
Emergency Warning Flashers Engines—1966 Service Features		15
Engine Trouble Shooting		4
Fairlane—1966 GTA Sports Shift and		
C6 Transmission Fairlane—1966 Maintenance Schedule		3
Fairlane—1966 Service Procedures		30 22
Fairlane—1966 Specifications & Model Identification		6
Falcon—1966 Maintenance Schedule		30
Falcon—1966 Service Procedures		22
Falcon—1966 Specifications & Model Identification	September	8
Falcon Club Wagon—Identification Plates 1961-66		10-12
Falcon Club Wagon—1966 Maintenance Schedule	September	33
Falcon Club Wagon—1966 Service Procedures		22
Falcon Club Wagon—1966 Specifications & Model Identification		16
Floor Safety Stand Placement	States and the second s	12
Fog Lamp Blub Installation		15 30
Ford—1966 Service Procedures	and a second state of the second second second second	22
Ford—1966 Specifications & Model Identification	September	4
Fuel Pump Diagnosis	November	15
Fuel System—1966 Service Features		11
Headlight Alignment—1965 Fords Headlights—1965 Fairlane—		9
Removal & Installation		12
H.E.L.P.—Two-Way Radio Plan Hoisting Precautions		2
Hood Latch Inspection and Adjustment	October	14
Hydraulic Tappet Valve Clearance Adjustment Procedure		15

TITLE	ISSUE	PAGE
Identification Plates—1957-66 Passenger Cars	Desertes	2.0
Locking Differential Lubricant		
Low Fuel Level Warning System Servicing		
Mustang—1966 Maintenance Schedule	September	30
Mustang-1966 Service Procedures		22
Mustang—1966 Specifications &	C	10
Model Identification	September	10
Pinched Secondary Wiring—1965 352 & 390 CID Engines	November	14
Polyurethane Grease		
Positive Crankcase Ventilation		
Maintenance Power Steering Hissing Noise—	July-August	12
1965 Vehicles		15
Power Steering Pump Oil Leaks	November	14
Rear Axles—1966 Service Features		9
Rotunda Oil and Lubricants Chart	September	16
Rear View Remote Control Mirror Adjustments	. July-August	15
Service Publications and Training		
Aids From Ford	May-June	2
Solvent and Penetrating Fluid	. February	14
Spark Plug Usage—1963-65 240 & ` 289 CID Engines	. October	15
Spark Plug Usage-1963-65 240 &		
289 CID Engines Spark Plug Servicing		14 14
Specifications—1966 Revisions		2
Speedometer System Diagnosis	CALCED THE STREET STREET STREET	14
Steering—1966 Service Features Suspension—1966 Service Features		7 7
Tailgate—1966 Dual Action Tailagte Operation	. November	2 12
Thermactor Operation & Servicing		10
Thunderbird—1966 Maintenance Schedule		30
Thunderbird—1966 Service Procedures Thunderbird—1966 Specifications &		22
Model Identification	and the second	12
Tires—1965 Low Profile Tires—1965 Recommended Pressures		13 14
Trucks—General Identification		12
Towing—1965 Specifications		12
Trucks—1957-66 Engine Codes Trucks—1957-66 Transmission Codes		14 15
Trucks—1966 F-100-350 Maintenance		15
Schedule .		34
Trucks—1966 F-100-350 Service Procedures. Trucks—1966 F-100-350 Specifications &	September	26
Model Identification	September	18
Trucks—1966 500-1000 Maintenance Schedule		37
Trucks-1966 500-1000 Service		
Procedures Trucks—1966 500-1000 Specifications &	September	26
Model Identification	September	20
Trucks—1966 Light Truck Reference Chart		13 16
Trucks—1957-66 Rear Axle Identification		10
Universal Joint Maintenance	November	15
Valve Rocker Arm Identification	October	15
Valve Rocker Arm Identification	November	15
Wheel Alignment—1965 Truck		
Specifications	January	10
Wheel Balancing—Vehicles With Disc Brakes	February	15
Wheel Bearing End Play Adjustment-	Atom lung	14
Vehicles with Disc Brakes Windshield—1965 Ford Glass Replacement.		10
Wire Wheel Covers—Installation		15

VOL. 3, NO. 1

Shop

Technical parts and service information published by Ford Division to assist servicemen in Service Stations, Independent Garages and Fleets.

**JANUARY, 1965** 

## **FEATURING! ALTERNATOR CHARGING SYSTEM** DIAGNOSIS, ADJUSTMENT and OVERHAUL

# SPECIAL !

FROM

FORD

This issue includes a four-page index covering all of the issues of Shop Tips since October, 1963. Be sure to remove this section and file it separately for quick reference.

#### ALSO ...

1965 Ford Headlight Alignment
AE-60 Acrylic Enamels For Paint Repairs
1965 Ford Truck Front Wheel
Alignment Specifications
Interior Bulbs Removal & Installation
Equa-Lock Service Identification Tag
Fairlane Headlight Removal & Installation
Floor Safety Stand Placement

Be sure to file this and future bulletins for ready reference. If you have any suggestions for additional information that you would like to see included in this publication please write to: Ford Division of Ford Motor Company, Parts and Service Promotion and Training Dept., P.O. Box 658, Dearborn, Michigan, 48121.



From Your Ford Dealer

# ALTERNATOR CHARGING SYSTEM...

The need for knowing how to service alternators is growing fast. In 1965, all Ford vehicles are equipped with alternators. It is important that service personnel understand how they work and be able to diagnose troubles and correct them.

The alternator is made up of the same functional parts as the D. C. generator. It has a field coil for excitation which is called the rotor. The rotor revolves within the alternator housing thus producing the magnetic field.

The alternator stator contains the heavy current carrying wires and is stationary as its name implies. The principal advantage of the alternator over the generator is the possibility of higher maximum operating speeds. Both the generator and the alternator produce electric current by the process of electromagnetic induction. In each case, current is induced within the conductors and transferred to the converting device. The induced current and voltage in both the alternator and the generator is alternating current. This alternating current must be converted into direct current before it can be used in the charging system of the automotive storage battery. The generator uses a mechanical switch (commutator and brushes) to convert the alternating current in the armature to direct current. The alternator system uses a diode rectifier to make the conversion. Both the generator and the alternator operate on the same fundamental principle; however, the alternator can produce more current in less space. See Figure 1 for the component parts of the alternator assembly.

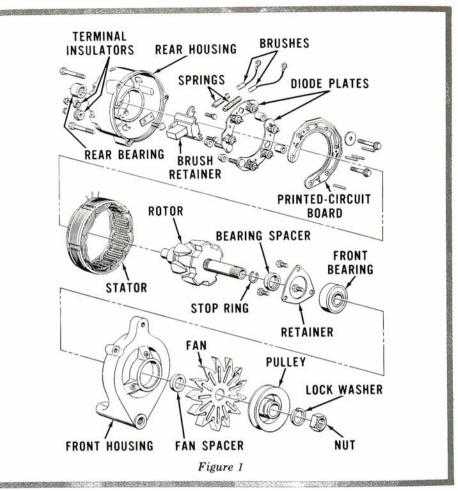
#### ALTERNATOR CHARGING SYSTEM

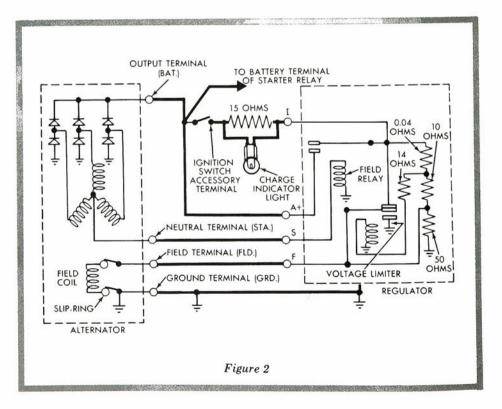
The alternator charging system is composed of an alternator, regulator, battery and a charge indicator or ammeter. These units are connected by means of cables, wires and parts of the vehicle itself.

Alternator output is controlled by the regulator so that adequate current is supplied without injury to the alternator or other electrical units served by the supply system.

To test and diagnose the charging system intelligently, it is necessary to know how the system operates, where to make tests, how to make tests and what the tests mean in relation to the performance of the system. An examination of the charging system circuit will reveal the circuit connecting points and locate the test areas. See Figure 2.

2



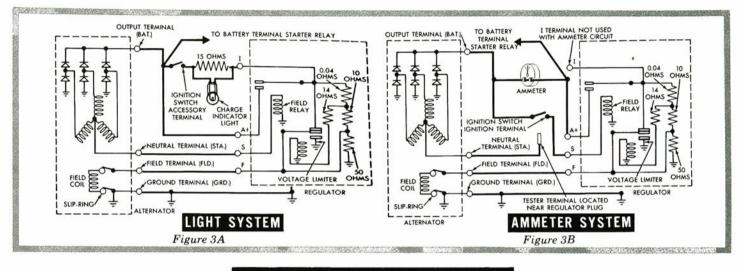


# **DIAGNOSIS, ADJUSTMENT** and **OVERHAUL**

### ALTERNATOR CIRCUITS

Figure 3 shows the schematics of the alternator charging system.

When a *charge indicator light* is used in the charging system, the regulator terminals are connected as shown in Figure 3-A, and a wire is connected between the regulator ground and the alternator ground. The field relay is activated as the regulator output reaches a specified output. When an *ammeter* is used in the charging system, the regulator "I" terminal is not connected, nor is the alternator neutral terminal connected. The regulator "A" terminal is connected to the starter relay battery terminal and the regulator "S" terminal is connected to the ignition switch as in Figure 3-B. Closing the ignition switch activates the regulator field relay.



## TESTING AND DIAGNOSIS

Mechanical energy supplied by the engine is converted into electrical energy by the alternator. This energy is used to charge the battery and supply power to the electrical system when the engine is running. The alternator should supply all power for the load and also recharge the battery. If the charging system does not operate properly and the battery and drive belt have been eliminated as possible causes of the trouble, check the alternator output.

#### ALTERNATOR OUTPUT TEST

The Alternator Output Test measures the current output at the specified speed and voltage. The test result is a measure of the ability of the alternator to produce its rated output. See page 8 for specifications. Connect the test instruments to the charging system as shown in Figure 4. Remove the ground cable and the positive cable, then install the battery post adapter switch. Open the switch and connect the ground cable. Connect the field leads to the regulator plug with a jump wire (male spade lugs with wire leads may be used to make these connections). Turn the field resistance off. Connect a tachometer to indicate the engine rpm. Place the transmission in

neutral or park and apply the parking brake.

#### Test Procedure

1. Close the battery post adapter switch and start the engine. Open the battery post adapter switch. All electrical accessories must be turned off, including door-operated interior lights.

2. Increase the engine speed to approximately 2500 rpm and observe the voltmeter and ammeter.

**3**. Turn the field resistance control knob clockwise until 15 volts are indicated on the voltmeter.

4. Observe the ammeter reading. To obtain the total alternator output, add two amperes for vehicles equipped with the transistor ignition system.

5. If the battery was fully charged, it might not be possible to obtain maximum current output. If specified current is not obtained, make the following test before condemning the alternator:

A. Turn the field resistance control knob off. Rotate the master control knob to the Current Reg. position. Maintain the engine speed at 2500 rpm.

